

**Source:** Prestolite Electric Leece Neville Heavy Duty Systems  
**Bulletin No:** TWB-0104 **Date:** December 14, 2023  
**Models:** M105R2623SE M110623 M110R2624SE M110624  
**Subject:** Wiring Diagram

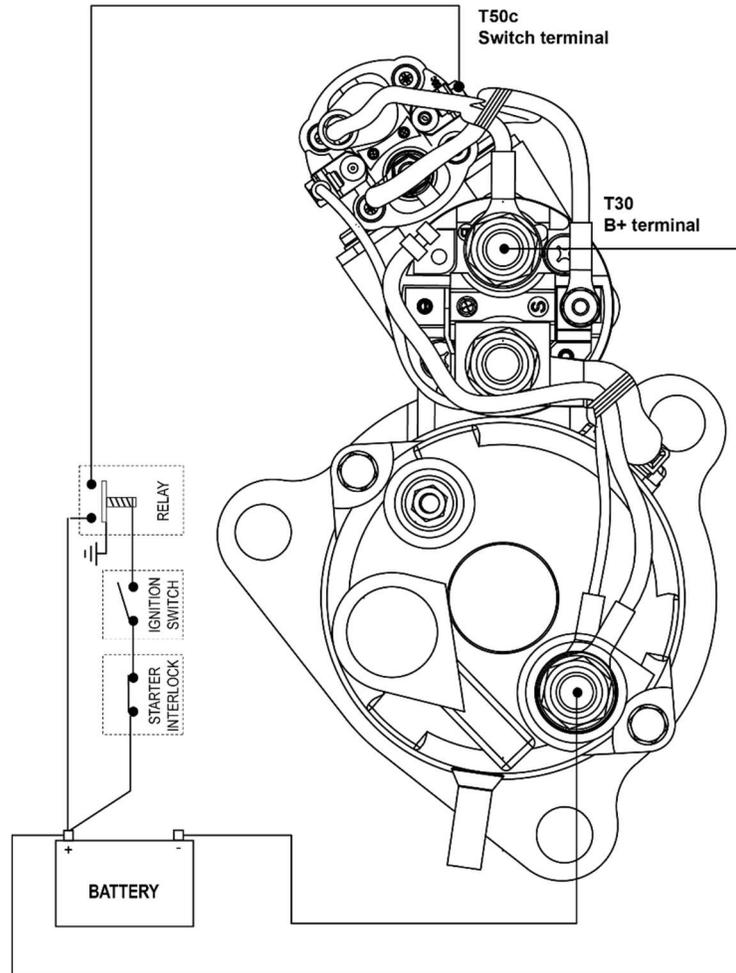


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**NOTE:** Do not remove or bypass the control relay (IMS).

Hold inner nut with a wrench while tightening terminals to prevent damage.

Ground: Insulated return



Terminal tightening torque values	
T30 (B+)	24.7 - 27.5 Nm
T31 (B-)	24.7 - 27.5 Nm
T50c ( S / Switch)	2 - 2.5 Nm

**Important:** The information contained in this bulletin is intended for use by trained, professional technicians who have the proper tools, equipment, and training to perform the required maintenance described above. This information is NOT intended for 'do-it-yourselfers', and you should not assume that this information applies to your equipment. If you have any questions regarding this information please visit our website at [www.prestolite.com](http://www.prestolite.com), or contact our technical service department at:



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